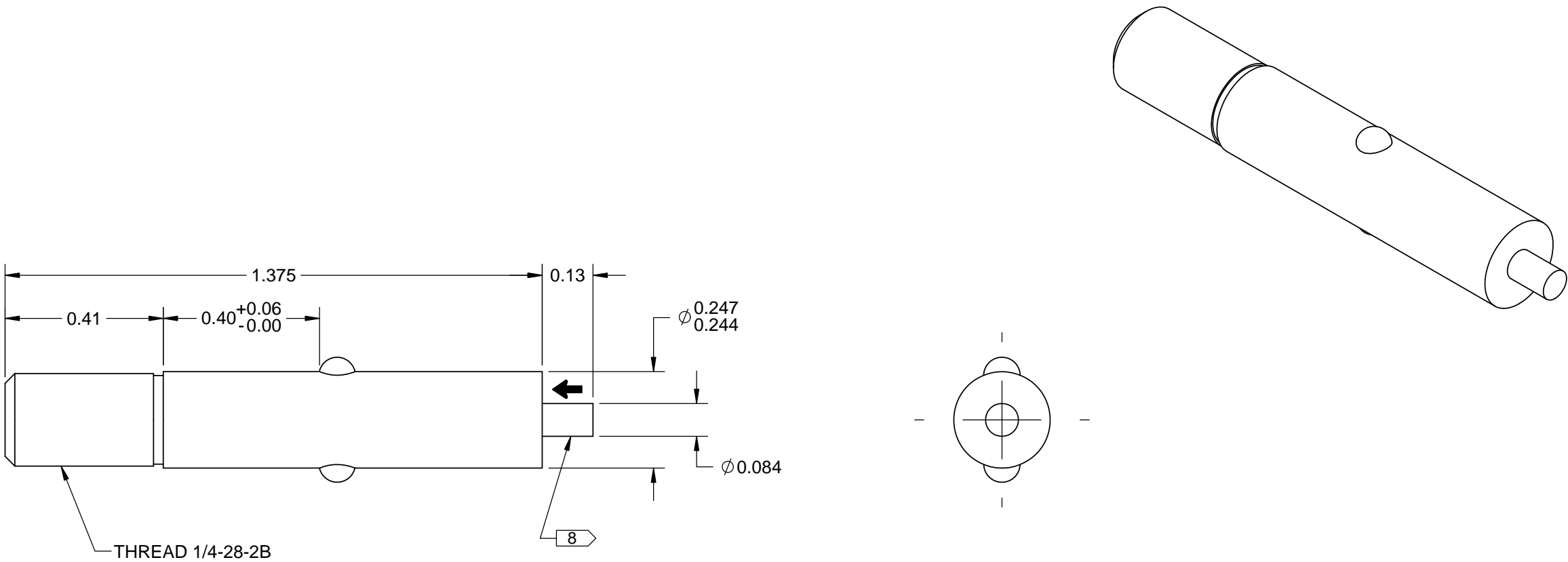


SPECIFICATION CONTROL DRAWING



D4705-1 QUICK RELEASE PIN

- NOTES:
- 1) MATERIAL: 17-4 PH / S17400 / TYPE 630 STAINLESS PER AMS 5643 / ASTM A564
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: PACKAGE INDIVIDUALLY AND IDENTIFY WITH DART P/N "D4705-1"
 - 7) WEIGHT: TBD
 - 8) RELEASES BALLS INWARD FLUSH OR UNDERFLUSH TO SHAFT WHEN PRESSED IN

PA2	O.D. WAS 0.247-0.25	RP	12.08.02
PA1	NEW ISSUE	RP	12.07.31
REV.	DESCRIPTION	BY	DATE
DESIGN	RP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RP		
CHECKED		DRAWING NO.	REV. PA1
MFG. APPR.		D4705	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		QUICK RELEASE PIN	NTS
DATE	12.08.02	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	